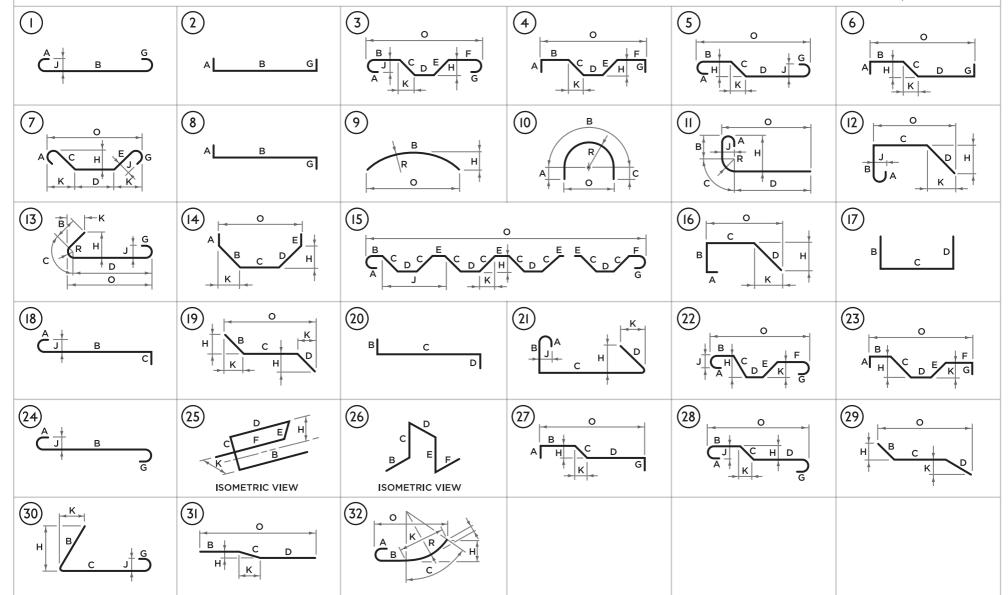


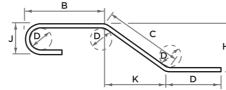
STANDARD BAR BENDS

716.685.8000 4605 Walden Avenue Lancaster, NY 14086



NOTES:

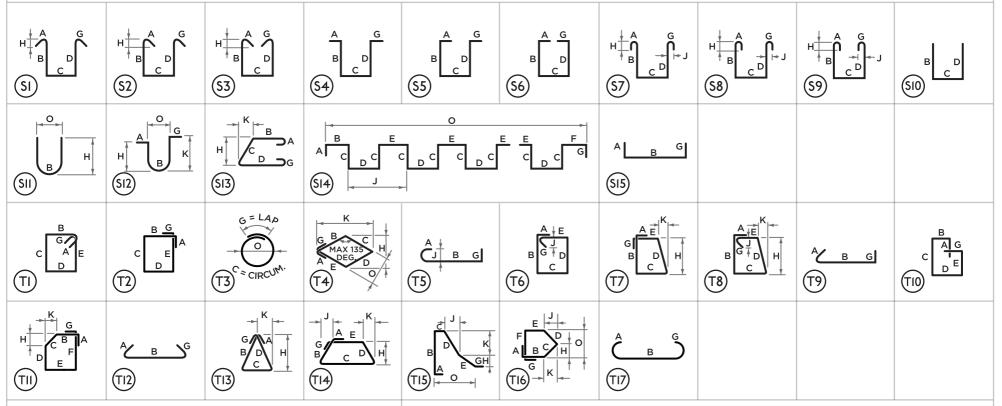
- 1. Standard Bar Bends include only Types 1-32, T1-T16, and S1-S15
- 2. All dimensions are out-to-out of bar except "A" and "G" on standard 180° and 135° hooks.
- "J" dimension on 180° hooks to be shown only where necessary to restrict hook size, otherwise standard hooks are to be used.
- Where "J" is not shown, "J" will be kept equal to or less than "H" on truss bars. Where "J" can exceed "H", it should be shown.
- 5. "H" dimension stirrups to be shown where necessary to fit within concrete.

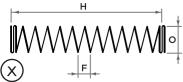


- 6. Unless otherwise noted, DIAMETER "D" is the same for all bends and hooks on a bar.
- $^{\prime}$. Where slope differs from 45° dimensions, "H" and "K" must be shown.
- 8. Where bars are to be bent more accurately than standard bending tolerances, bending dimensions which require closer fabrication should have limits indicated.
- Figures in circles show types.
- 10. For recommended diameter "D", of bends, hooks, etc., see CRSI or ACI tables.
- 11. Type S1-S15, T1-T16 apply to bar sizes #3 through #8.
- 12. "J" dimension on type T14, T16 is assumed to be equal to "K" if not specified.

STANDARD BAR BENDS

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SPIRAL NOTES:

J = TURNS AT 'F' SPACING

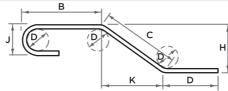
K = EXTRA TURNS (HALF T & B)

XL PLAIN SPIRAL WITH SPACERS LOOSE

PLAIN SPIRAL WITH SPACERS MOUNTED

NOTES

- 1. Standard Bar Bends include only Types 1-32, T1-T16, and S1-S15
- 2. All dimensions are out-to-out of bar except "A" and "G" on standard 180° and 135° hooks.
- "J" dimension on 180° hooks to be shown only where necessary to restrict hook size, otherwise standard hooks are to be used.
- Where "J" is not shown, "J" will be kept equal to or less than "H" on truss bars. Where "J" can exceed "H". it should be shown.
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- Where bars are to be bent more accurately than standard bending tolerances, bending dimensions which require closer fabrication should have limits indicated.
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