

STANDARD BAR BENDS



> (2)
(8) (9)

(3)

(15)

(20)


(14)


(26)

(32)



(4)

(5)

(II)

(17)


(22)

(23)
(27)

(28)

(29)


## NOTES:

1. Standard Bar Bends include only Types 1-32, T1-T16, and S1-S15
2. All dimensions are out-to-out of bar except "A" and " $G$ " on standard $180^{\circ}$ and $135^{\circ}$ hooks
3. "J" dimension on $180^{\circ}$ hooks to be shown only where necessary to restrict hook size, otherwise standard hooks are to be used
4. Where " J " is not shown, " J " will be kept equa

Where " J " can exceed " H ", it should be shown
" H " dimension stirrups to be shown where necessary to fit within concrete.

6. Unless otherwise noted, DIAMETER " $D$ " is the same for all bends and hooks on a bar
7. Where slope differs from $45^{\circ}$ dimensions, " H " and " K " must be shown.
8. Where bars are to be bent more accurately than standard bending tolerances, bending dimensions which require closer fabrication should have limits indicated 9. Figures in circles show types.
10. For recommended diameter " $D$ ", of bends, hooks, etc., see CRSI or ACI tables
11. Type S1-S15, T1-T16 apply to bar sizes \#3 through \#8.
12. " $J$ " dimension on type $T 14, \mathrm{~T} 16$ is assumed to be equal to " $K$ " if not specified.

| (SI) | (s2) | (53) | $\mathrm{B}_{\mathrm{B}}^{\mathrm{A}}{ }^{\mathrm{G}}$ <br> (54) | $B \underbrace{\mathrm{D}}_{C}{ }^{\mathrm{G}}$ <br> (55) | ${ }_{B}\left[\begin{array}{c} \mathrm{G} \\ \mathrm{D} \end{array}\right.$ <br> (56) |  | $\overbrace{C_{B}^{D}}^{A} \overbrace{1+J}^{G}$ <br> (58) |  <br> (59) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | (SI2) | (SI3) | (SI4) | $\frac{0}{{ }_{D_{D}} \mathrm{C} \stackrel{\mathrm{E}}{\mathrm{C}}{ }_{\mathrm{D}} \mathrm{C}}$ |  | A B G) $\square$ <br> (S15) |  |  |  |
| (T1) | $C \overbrace{D}^{\mathrm{E}} \mathrm{~B}^{\mathrm{G}}$ <br> (12) |  | (T4) |  |  |  | (18) | $\begin{array}{ccc} { }^{A} C & B \quad & G \\ T 9 & & \end{array}$ | $\square$ <br> C <br> (110) |
|  <br> (TII) | ${ }^{A}(B)^{G}$ <br> (112) | T13) | (T14) |  | (116) | $\mathrm{C}_{\mathrm{B}}{ }^{\mathrm{G}}$ <br> (T17) |  |  |  |

## (SMMM

## SPIRAL NOTES :

 J = TURNS AT ' $F$ ' SPACING$\mathrm{K}=\mathrm{EXTRA}$ TURNS (HALF T \& B)
*L) PLAIN SPIRAL WITH
(XM) PLAIN SPIRAL WITH

